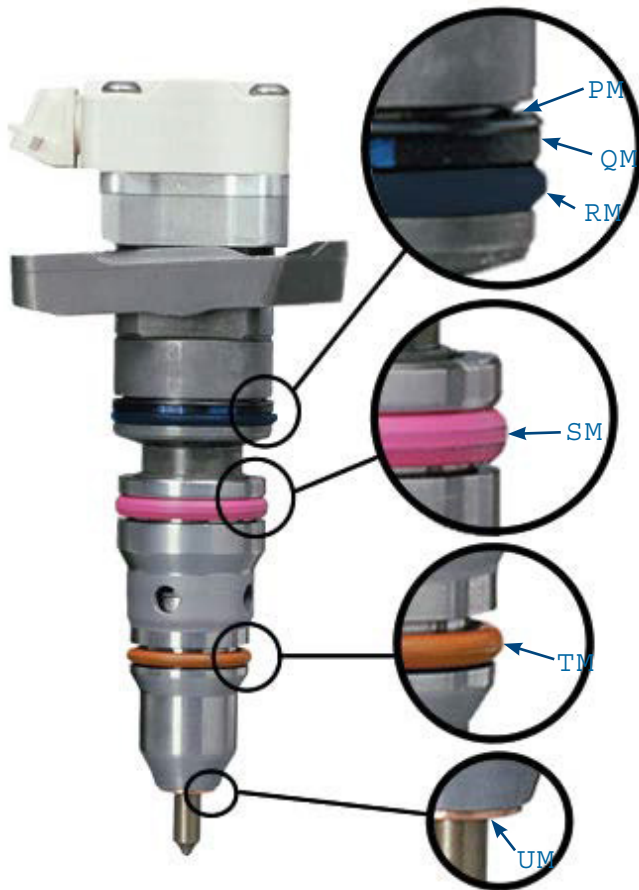


SUBJECT: Alliant Power Injector Seal and Groove Identification

Note: Each seal has been specifically designed for a given location on the fuel injector. Each part of the seal package must be in the proper location and must be free of damage as well as foreign material. Improper installation of the seals could adversely affect engine performance leading to an inoperative engine.

Important:

If one seal on the fuel injector needs to be replaced, the entire set must be replaced at the same time.


Legend

1. Backup Ring (Steel)
2. Cushion Ring (Black with Blue Dot)
3. Upper Injector Seal (O-ring, Blue)
4. Cushion Ring (Pink)
5. Lower Injector Seal (O-ring, Orange)
6. Injector Chamber Gasket (Copper or Stainless Steel depending on sleeve in cylinder head)
can be installed with groove up or down.



For more information visit

AlliantPower.com

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